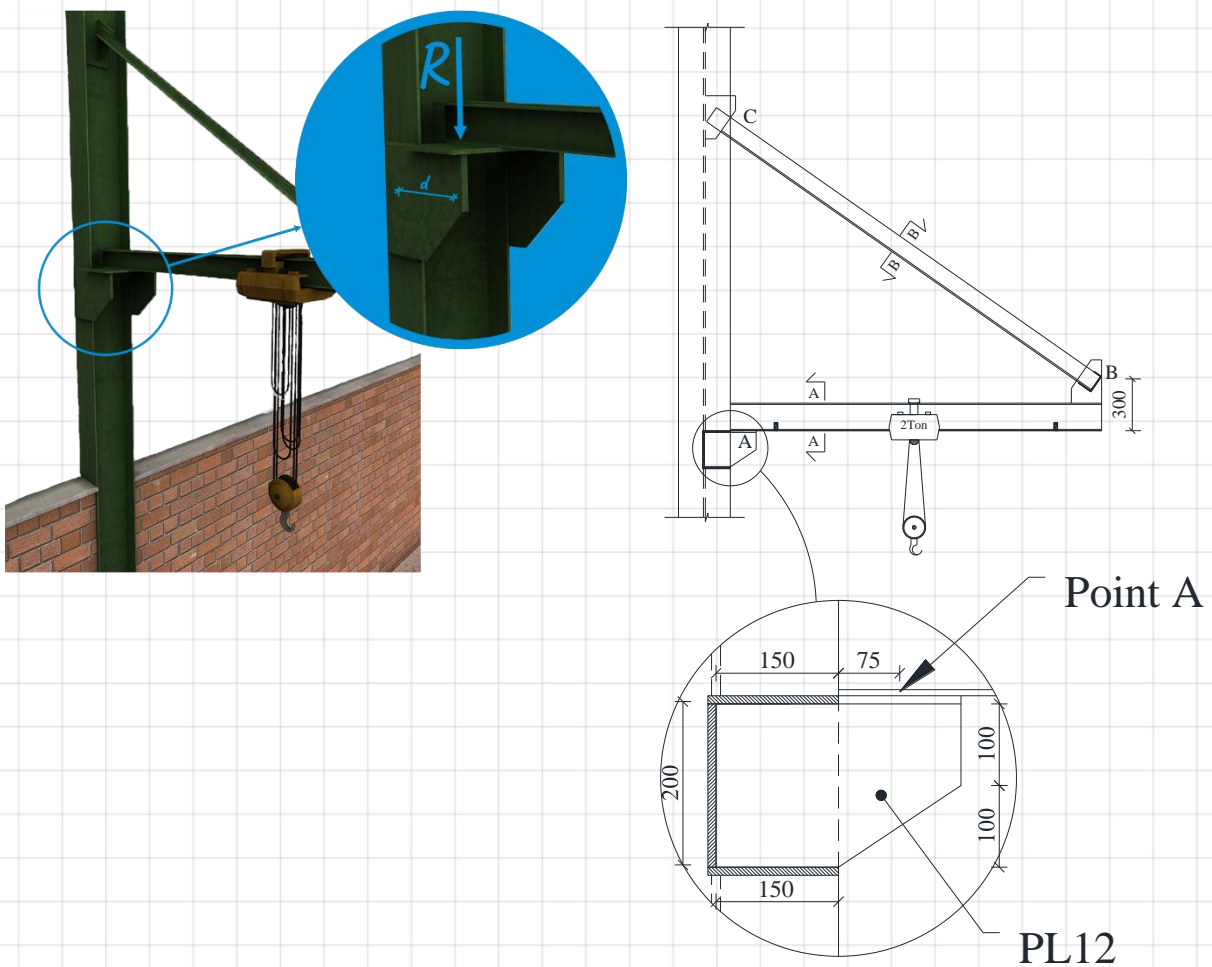
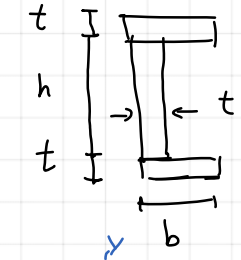


## How to calculate the centroid and other properties of the weld?

As you may have noticed and according to available statistics, almost 80% of welded joints are made by fillet welding. Because of the importance of this type of weld, we decided to record a playlist regarding the design of fillet welds according to Eurocode.

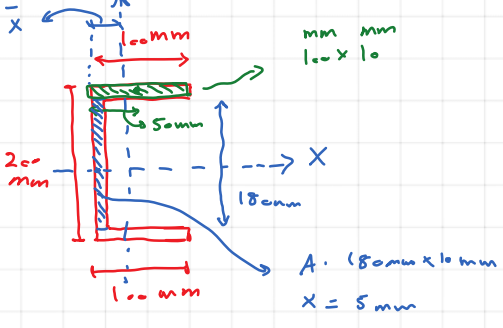
In this video, we will go through multiple examples regarding calculating weld centroid and other properties of weld-like area and moment of inertial about the x and y axes. By calculating these kinds of properties of a fillet weld, we can go one step further to calculate the capacity of welds in the following videos of the current playlist.





$$\bar{y} = \frac{\sum A_i y_i}{\sum A_i}$$

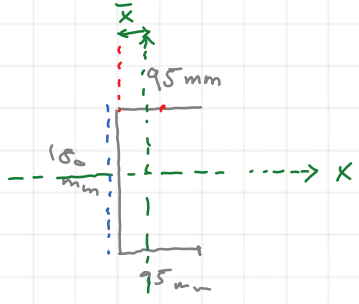
$$\bar{x} = \frac{\sum A_i x_i}{\sum A_i}$$



2 flanges

$$\bar{x} = \frac{100 \times 10 \times 50 \times 2 + 180 \times 10 \times 5}{2 \times 100 \times 10 + 180 \times 10} = 28.7 \text{ mm}$$

$t = 10 \text{ mm}$



$$\bar{y} = \frac{\sum l_i y_i}{\sum l_i} \quad \bar{x} = \frac{\sum l_i x_i}{\sum l_i}$$

$$\bar{x} = \frac{95 \text{ mm} \times 47.5 \text{ mm} \times 2 + 180 \text{ mm} \times 0}{2 \times 95 \text{ mm} + 180 \text{ mm}} = 24.4$$

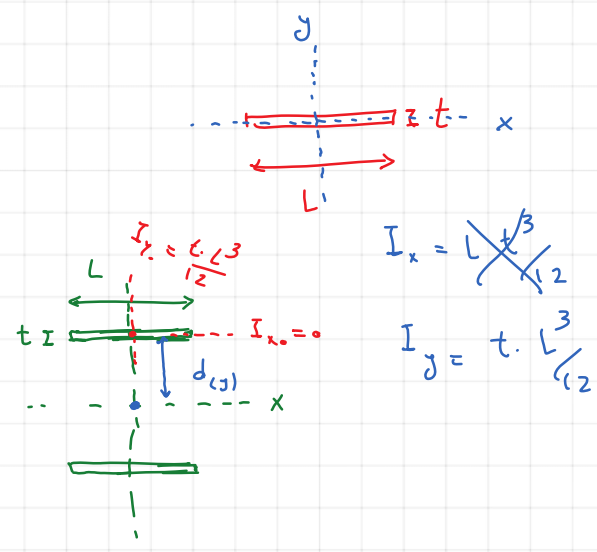
$A_w = \sum l_i \cdot \omega$   $\omega$  weld leg size

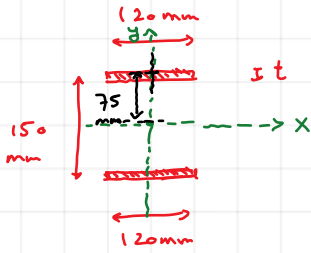
$$\bar{x} = \frac{\sum l_i \cdot x}{\sum l_i}, \quad \bar{y} = \frac{\sum l_i \cdot y_i}{\sum l_i}$$

$$I_x = \sum (I_{x_i} + A_i \cdot d_{i,y}^2)$$

$$I_y = \sum (I_{y_i} + A_i \cdot d_{i,x}^2)$$

$$I_p = I_x + I_y$$



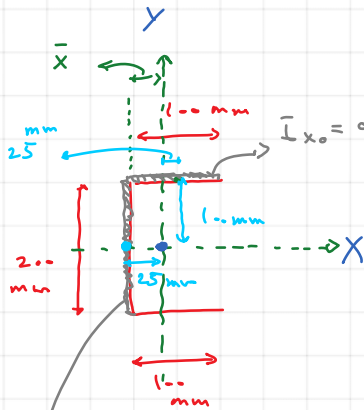


$$\bar{I}_{x_0} = 0 \quad \bar{I}_{y_0} = t \times \frac{120^3}{12} = 144000t$$

$$I_x = 2 \times \left( 0 + \frac{120 \times t \times 75^2}{mm} \right) = 135000t \quad (mm^4)$$

$$I_y = 2 \times \left( t \times \frac{120^3}{12} + \dots \right) = 288000t \quad (mm^4)$$

$$I_p = I_x + I_y = 423000t \quad (mm^4)$$



$$\bar{I}_{x_0} = 0, \quad \bar{I}_{y_0} = t \times \frac{10^3}{12}, \quad A = 10t$$

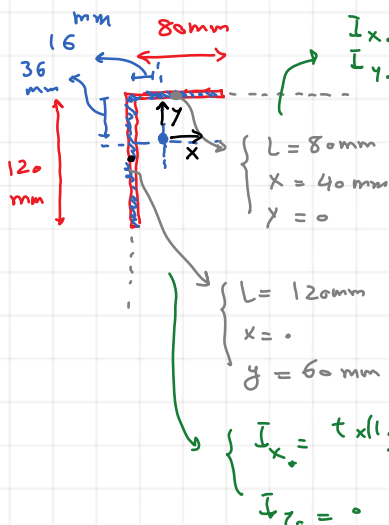
$$\bar{x} = \frac{\sum l_i x_i}{\sum l_i} = \frac{10 \times 50 \times 2 + 20 \times 0}{10 \times 2 + 20} = 25 \text{ mm}$$

$$I_{x_0} = \frac{t \times (200 \text{ mm})^3}{12}, \quad \bar{I}_{y_0} = 0, \quad A = 20t$$

$$I_x = \sum (I_{x_0} + A_i d_y^2) = \left( 0 + 10t \times (10 \text{ mm})^2 \right) \cdot 2 + \left( \frac{t \times (200 \text{ mm})^3}{12} + 0 \right) = 2.67 \times 10^6 t \quad (mm^4)$$

$$I_y = \sum (I_{y_0} + A_i d_x^2) = \left( t \times \frac{(10 \text{ mm})^3}{12} + 10t \times (25 \text{ mm})^2 \right) \cdot 2 + \left( 0 + \frac{200t \times (25 \text{ mm})^2}{mm} \right) = 0.42 \times 10^6 t \quad (mm^4)$$

$$I_p = I_x + I_y \approx 3.1 \times 10^6 t \quad (mm^4)$$



$$\bar{I}_{x_0} = 0, \quad \bar{I}_{y_0} = \frac{t \times (80 \text{ mm})^3}{12}$$

$$\bar{x} = \frac{\sum l_i x_i}{\sum l_i} = \frac{80 \times 40 + 120 \times 0}{80 + 120} = 16 \text{ mm}$$

$$\bar{y} = \frac{\sum l_i y_i}{\sum l_i} = \frac{80 \times 0 + 120 \times 60}{80 + 120} = 36 \text{ mm}$$

$$I_{x_0} = \frac{t \times (120 \text{ mm})^3}{12}, \quad \bar{I}_{y_0} = 0$$

$$I_x = \left( 0 + 80 \cdot t \cdot (36 \text{ mm})^2 \right) + \frac{t \times (120 \text{ mm})^3}{12} + 120t \times (60 \text{ mm} - 36 \text{ mm})^2$$

$$I_y = \left( \frac{t \times (80 \text{ mm})^3}{12} + t \times 80 \times \left( \frac{40 \text{ mm} - 16 \text{ mm}}{mm} \right)^2 \right) + \left( 0 + \frac{120t}{mm} \times (16 \text{ mm})^2 \right)$$

$$I_x = 316800t \quad (mm^4) \quad I_y = 119467t \quad (mm^4) \quad I_p = I_x + I_y = 44 \times 10^5 t \quad (mm^4)$$